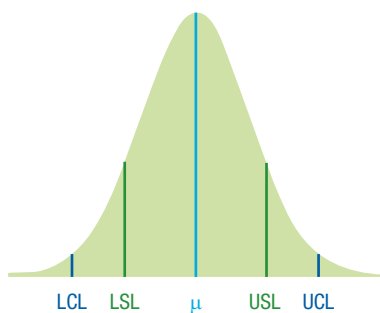
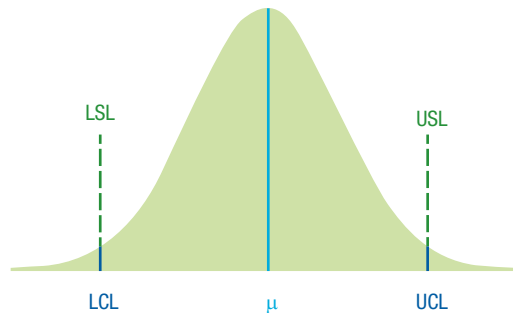


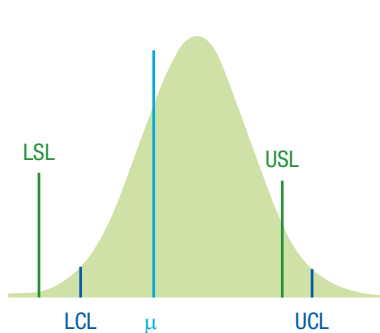
FIGURE 6.12: Determining Process Capability



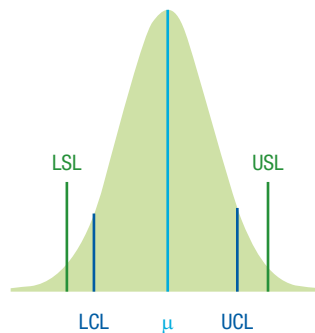
a. The process is not capable all of the time because the control limits exceed the specification limits.



b. Process is just capable because the control limits and specification limits are the same.



c. The process is not capable all of the time because the UCL exceeds (is less stringent than) the USL.



d. The process is always capable because the control limits are more stringent than the specification limits.